

Codification of the Inver Powder Coatings Product Groups:

Eliminato: <sp>

First number Identify the chemistries or use:	Second Number the Reactivity or quality:	Third Number the Finishing:
1 – Architectural Polyesters 2 – Industrial Polyesters 3 – Hybrids 4 – Epoxy 5 – Polyurethanes 6 – High Durable 7 – Acrylics 9 – Additives and Specialities	0 – Not Specified 1 – Standard Bake or PE/P/Q 2 – Low Bake or PE/P/M 3 – Fast low Bake or PE/P/X 4 – Coil Coatings 5 – PE/P/S or PE/P/I	0 – Low Thickness 1 – Glossy 2 – Satin 3 – Matt 4 – Bonded Al (with Aluminium) 5 – Bonded Mic. (without Aluminium) 6 – Metallic Al (with Aluminium) 7 – Metallic Mic. (without Aluminium) 8 – Textured 9 – Fine Textured

Examples:

Group

311

3 – Hybrids
1 – standard Bake
1 – Glossy

Group

125

1 – Architectural Polyesters
2 – PE/P/M
5 – Bonded Without Aluminium

Remarks:

Not all the combinations are possible, so please refer to the enclosed list



Groups	Industrial Polyesters		Curing Windows (object °C/min)				
			200	190	180	170	160
210	PE/P	Low Thickness	7-11	10-20	15-27	20-40	
211	PE/P	Glossy	7-11	10-20	15-27	20-40	
212	PE/P	Satin	7-11	10-20	15-27		
213	PE/P	Matt	7-12		12-24	20-40	
214	PE/P	Inverbond Al	7-11	10-20	15-27	20-40	
215	PE/P	Inverbond Mic	7-11	10-20	15-27	20-40	
216	PE/P	Metallic Al	7-11	10-20	15-27	20-40	
217	PE/P	Metallic Mic	7-11	10-20	15-27	20-40	
218	PE/P	Texture	7-11	10-20	15-27	20-40	
219	PE/P	Fine Texture	7-11	10-20	15-27	20-40	
221	PE/P BT	Glossy		6-11	10-15	15-30	20-40
222	PE/P BT	Satin		3-7	6-11	10-15	
224	PE/P BT	Inverbond Al		6-11	10-15	15-30	20-40
225	PE/P BT	Inverbond Mic		6-11	10-15	15-30	20-40
226	PE/P BT	Metallic Al		6-11	10-15	15-30	20-40
227	PE/P BT	Metallic Mic		6-11	10-15	15-30	20-40
228	PE/P BT	Texture		6-11	10-15	15-30	20-40
229	PE/P BT	Fine Texture		6-11	10-15	15-30	20-40
231	PE/P/X	Glossy	5-8	10-15	15-25	20-35	
232	PE/P/X	Satin	7-12	10-20	20-30		
234	PE/P/X	Inverbond Al	5-8	10-15	15-25	20-35	
235	PE/P/X	Inverbond Mic	5-8	10-15	15-25	20-35	
236	PE/P/X	Metallic Al	5-8	10-15	15-25	20-35	
237	PE/P/X	Metallic Mic	5-8	10-15	15-25	20-35	
241	PE/G/H	Glossy	6-15		10-25	15-35	20-40
242	PE/G/H	Satin	6-15		10-25	15-35	20-40
244	PE/G/H	Inverbond Al	6-15		10-25	15-35	20-40
245	PE/G/H	Inverbond Mic	6-15		10-25	15-35	20-40
246	PE/G/H	Metallic Al	6-15		10-25	15-35	20-40
247	PE/G/H	Metallic Mic	6-15		10-25	15-35	20-40
251	PE/P/I	Glossy		8-15	10-20	20-40	
252	PE/P/I	Satin		8-15	10-20		
256	PE/P/I	Metallic Al		8-15	10-20	20-40	
257	PE/P/I	Metallic Mic		8-15	10-20	20-40	
258	PE/P/I	Texture		8-15	10-20	20-40	
259	PE/P/I	Fine Texture		8-15	10-20	20-40	

INVER box label

