

## Finished products coding

The code of the finished product is made up of 12 characters and 3 intermediate hyphens, for example.: **12-345-6789-000** .

The meaning of the characters is the following:

Character position	Description
<b>1</b>	Chemistry
<b>2</b>	Product line
<b>3</b>	Gloss
<b>4</b>	Finish
<b>5</b>	Reactivity
<b>6789</b>	Colour
<b>000</b>	Sequence

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In detail:

<b>1</b>	<b>Chemistry</b>
P	Primid
T	TGIC
N	PT 910/912
U	Polyurethane for outdoor no Emissions
W	Polyurethane for outdoor with Emissions
R	Polyurethane for indoor
E	Epoxy
F	Functional Epoxy
A	Acrylic
L	Powder-link
M	Epoxy-polyester
D	Polyester Poly-anhydride
X	Uranox

<b>3</b>	<b>Gloss</b>
8	Gloss from 81 to 100
6	Gloss from 61 to 80
3	Gloss from 31 to 60
1	Gloss from 11 to 30
0	Gloss from 0 to 10

<b>4</b>	<b>Finish</b>
5	Smooth
6	Fine Texture
7	River Texture
8	Hammered
9	Wrinkle/Alligator

<b>2</b>	<b>Product line</b>
0	Standard
1	Industrial
2	Qualicoat
3	Qualicoat Superdurable
4	GSB
5	GSB Galvanized
6	Medium-Low Thickness
7	Low Thickness
8	Qualicoil
9	Mat single-extrusion
A	Wheel Primer
B	Glass
G	Antigraffiti 1
H	Antigraffiti 2
I	Antigraffiti 3
F	RINA
D	Dissipative
Z	Zinc primer

<b>5</b>	<b>Reactivity</b>	
1	Very slow	> 200 C x 20'
0	Slow	200 C x 20'
9	Medium-Slow	190 C x 20'
8	Medium	180 C x 20'
6	High	160 C x 20'
5	Very High	< 160 C x 20'
U	Alternative	IR/UV

6789		Colour
If the colour is a RAL the characters 6789 show the RAL, otherwise:		
0xxx	Transparent	00.. = transparent colourless; 01.., 02.., 03.. etc. = coloured transparent with the 2 <sup>nd</sup> figure showing the colour (1 yellow, 2 orange etc.)
1xxx	Yellow/Beige/Ivory	RAL: with number. Non RAL: yellows from 1200 to 1299, beige from 1300 to 1399, ivory from 1400 to 1499
2xxx	Orange	
3xxx	Red	
4xxx	Pink/Violet	RAL: with number. Non RAL: pink from 4500 to 4599, violet from 4600 to 4699
5xxx	Blue	
6xxx	Green	
7xxx	Gray	
8xxx	Brown	
9xxx	White/Black	RAL: with number. Non RAL: whites from 9100 to 9299, blacks from 9900 to 9999
C m xx	Metallic	
G m xx	Sparkling Metallic	
K m xx	Metallic bronze/copper	
M m xx	Micaceous	
S m xx	Speckled effect ("Marble")	
		ex.: C7nn metallic based on grey colour; C13x metallic based on beige colour; ex.: G00x Sparkling metallic based on colourless transparent C906 Sparkling metallic RAL 9006 ex.: K100 Metallic bronze/copper based on beige RAL 1000 colour ex.: M99x micaceous based on black ; M523 micaceous RAL 5023 ex.: S6xx "marble" based on green colour;

000		Sequence
There are 3 sequential characters. Sometimes the first character takes a special meaning:		
	Bxx	Bonded, final product